

This is one of my fixes for the infamous popping noise on the 301's. First I highly recommend installing the transfer roller gear that's included with the new drum units. Also the plastic door latch that these machines have gets worn after time causing the door not to close tight enough. My fix is to install a small very thin wedge under the transfer roller unit. I use a small soft pad or you can use an old friction pad. This applies more pressure to the drum drive and it will save you from spending \$\$ on replacing the whole unit...

